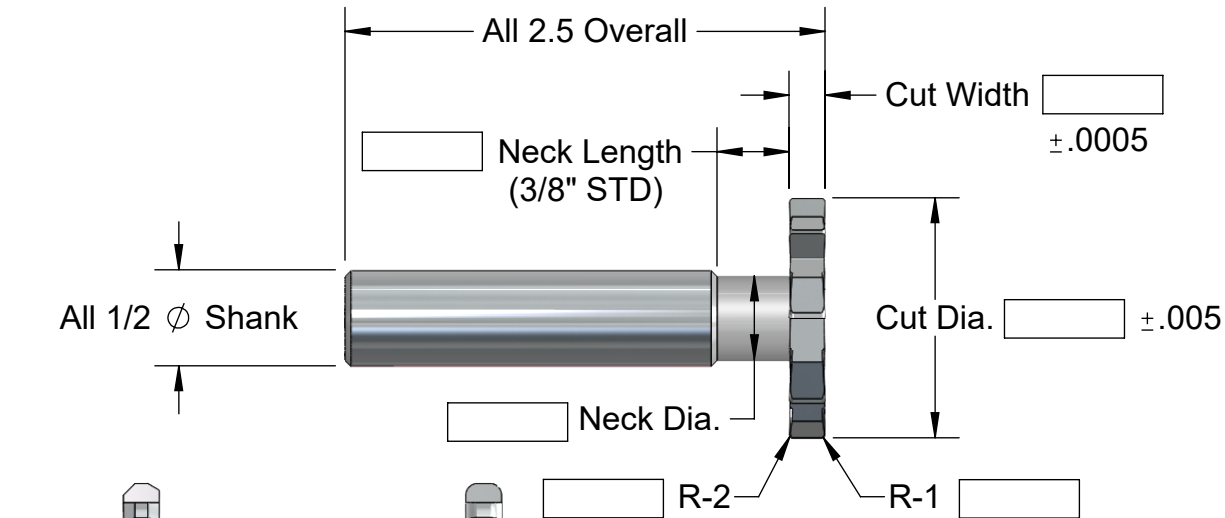


Solid Carbide Slotting (Keyseat) Cutters from .530 to 2.0 diameters

your decimal width in 4-6 working days

Machining what part material, please? _____

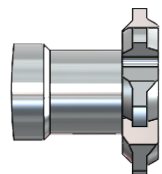


Necks can be modified at no extra charge if feasible.

One Chamfer **\$35.**
Two Chamfers **\$50.**

One Radius **\$40.**
Two Radii **\$60.**
Full Radius **\$60.**

Suggested starting data:
Ferrous 150 to 300 SFM; .001/.003 IPT
Non-Ferrous 1K-3K SFM; .002/.006 IPT
For thin or weak necked cutters, .0005 IPT



Slot plus top Chamfers
Upon Request

Number of flutes is your choice based on feasibility. We suggest coarse for non-ferrous, medium for titanium/stainless & maximum for cast iron and tough materials.

Cut Dia.	Max. no. of Flutes	As-Cast Neck Dia.	Basic Prices for .020 thru .135 Widths*	Basic Prices for .136 thru .260 Widths	Basic Prices for .261 thru .374 Widths	Basic Prices for .375 thru .440 Widths
.625	8	3/8	\$160.	\$170.	\$175.	
.750	10	7/16	\$165.	\$175.	\$180.	
1.00	12	7/16	\$175.	\$185.	\$190.	
1.25	14	7/16	\$185.	\$195.	\$220.	\$280.
1.50	16	7/16	\$200.	\$220.	\$260.	\$295.
1.75	18	15/32	\$230.	\$250.	\$290.	\$345.
2.00	20	15/32	\$260.	\$275.	\$310.	\$365.

*1.50 Cut Dia. Minimum width .050, 1.75 - 2.00 Cut Dia. Minimum width .060



A. B. TOOLS, INC.
1051 Aviation Blvd.
Lincoln, CA 95648-9312

Phone 916 408-2442
FAX 916 993-3949

www.abtoolsinc.com
E-Mail: mail@abtoolsinc.com